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D350-689-043
Job Sheet 199990



Part No: D350-689-043

Job Qty: 1 pcs

Part Name: Dual High Back Seat Assembly- Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Due Date: 9/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-689 REV.D IPP Rev:A 08-12-24 new issue DD verified by:ECI PP Rev:B as per DSI 9498 DD
10.02.12 verified by:JLM IPP REV:C 15.02.12 AS PER IIN REVC DD VERF:JLM IPP RevD: 17.09.12 IIN
REV.D DD verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Small Fab - 1	1 pcs	9/26/19		0.00	0.27	Small Fab - 1		DAS 58 9-89 OCT 2 5 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
150	QC 5	1 pcs	9/26/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 OCT 2 5 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
160	Packaging 3-1 - Stock - B4B	1 pcs	9/26/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
165 DC - 1 - B4B	1 pcs	9/26/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-39
170 QC 21 - FG	1 pcs	9/26/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-39

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Part Op 140 - Small Fab-4 (Small Fab) ASSEMBLE SEATRAIL AND SLIDING BLOCK AS PER IIN SHEET 26
Descriptions: 150 - QC5 (QC5- Inspect part completeness to step on W/O)
160 - Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-689-043
165 - DC (Document Control) Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003
170 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3808-041	Seat Rail Assembly	2 pcs (2 ea)	140-Small Fab - 1	5218543
D3809-1	Sliding Block	4 pcs (4 ea)	140-Small Fab - 1	3180403
D5162-041	Seat Structure Assembly	1 pcs (1 ea)	140-Small Fab - 1	5225640
MS24694-S148	Screw	4 Ea (4 ea)	140-Small Fab - 1	5095434
MS24694-S3	Screw	8 Ea (8 ea)	140-Small Fab - 1	5094431
D3018-1	Seat Cushion	1 pcs (1 ea)	140-Small Fab - 1	5146005
D3019-1	Back Cushion	1 pcs (1 ea)	140-Small Fab - 1	3097511
D4671-1	Armrest Cushion	1 pcs (1 ea)	140-Small Fab - 1	5166448

155
PK91

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
140-Small Fab - 1	D3018-1	1	6	0
	D3019-1	1	6	0
	D3808-041	2	1	0
	D3809-1	4	22	0
	D4671-1	1	6	0
	D5162-041	1	1	0
	MS24694-S148	4	18	0
	MS24694-S3	8	45	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition		Completed By					
				Lead hand / Supervisor					
				QC / QA Coordinator					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	